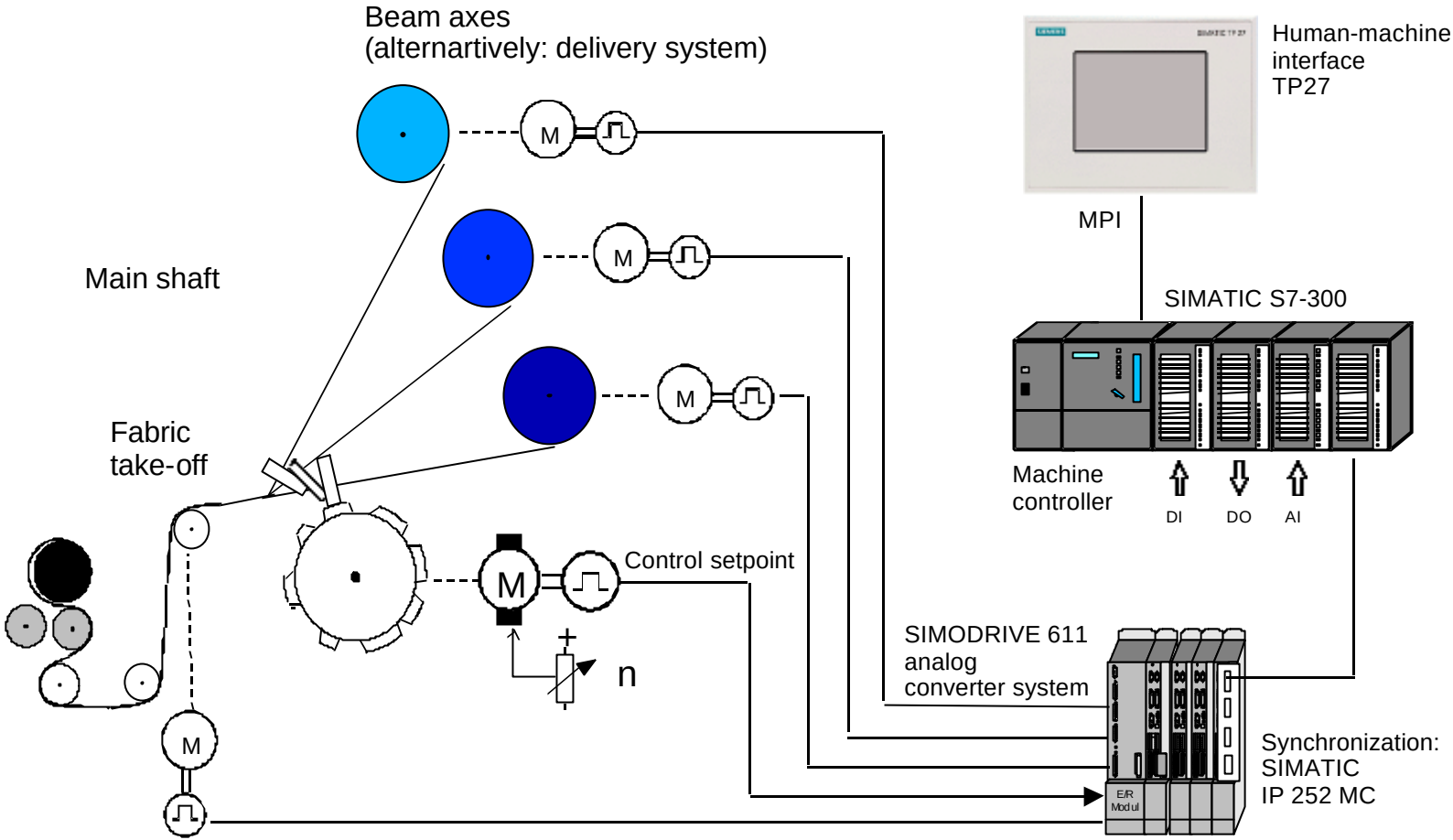Knitting machine