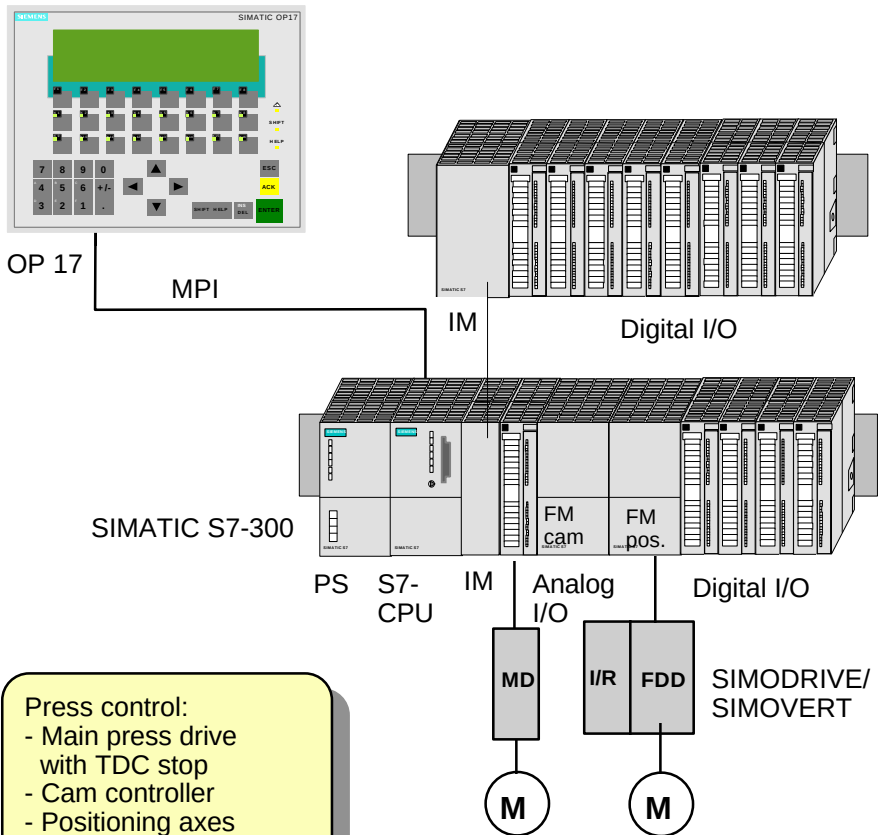
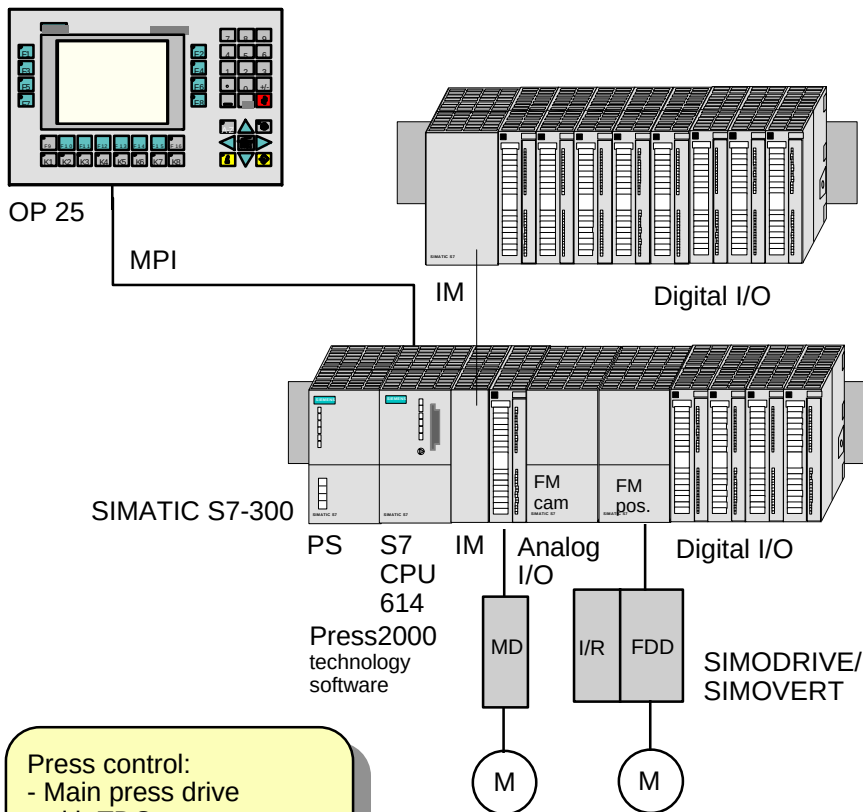


Control concept with SIMATIC S7 for single-acting presses without process controls



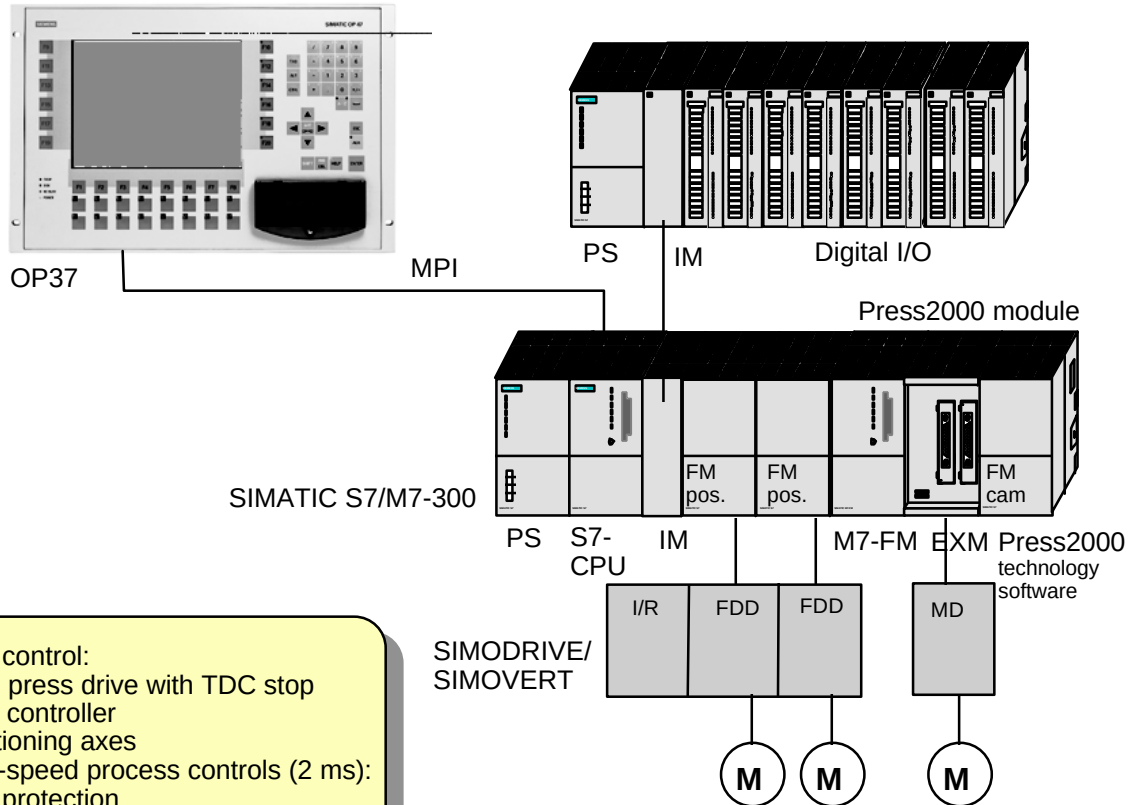
Control concept with SIMATIC S7-614 for simple process controls



Press control:

- Main press drive with TDC stop
- Cam controller
- Positioning axes
- simple process controls via C interface with Press2000 software

Control concept with SIMATIC S7/M7 for high-speed process controls



Press control:

- Main press drive with TDC stop
- Cam controller
- Positioning axes
- High-speed process controls (2 ms):
- Tool protection
- Tool management