

Component	Valve manifold		Blow-out valves	
	Material	Mat. No.	Material	Mat. No.
Housing	C 22.8	1.0460	15 Mo 3	1.5415
Head parts	C 35	1.0501	21 CrMo V 57	1.7709
Spindles	X 12 CrMoS 17	1.4104	X 20 Cr 13	1.4021
Cone	X 35 CrMo 17	1.4122	X 35 CrMo 17	1.4122
	hardened and tempered		hardened and tempered	
Valve seats	X 20 Cr 13	1.4021	X 20 Cr 13	1.4021
Packings	PTFE	–	Pure graphite	–
Welding pin	–	–	15 Mo 3	1.5415

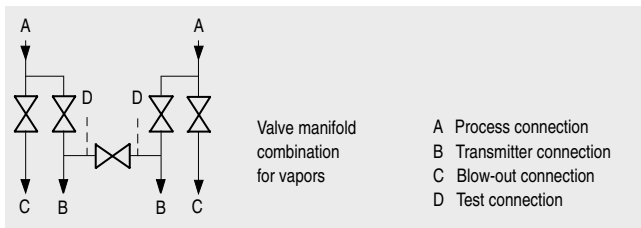


Fig. 1/97 Connections of the valve manifold combination DN 8

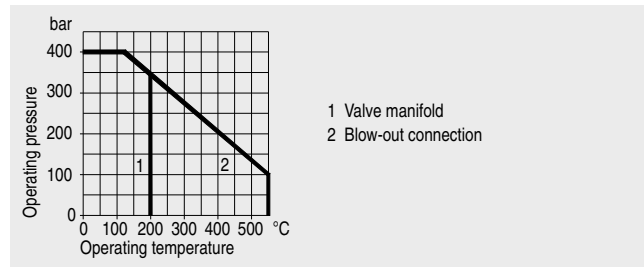


Fig. 1/98 Permissible operating pressure