

Fig. 1/18 Example: Simplified block diagram of an unwinder with indirect tension control

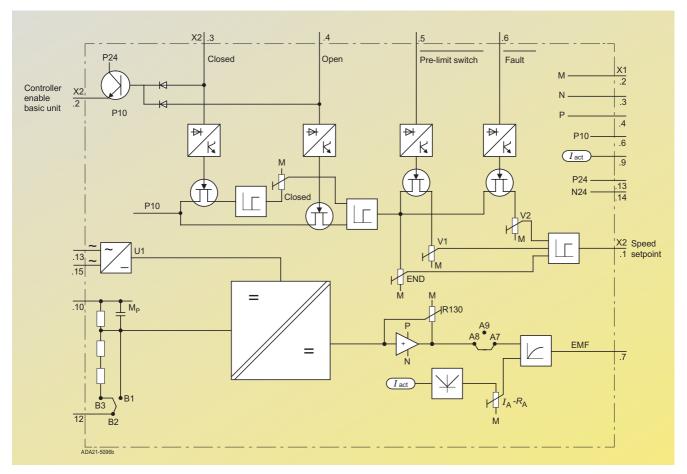
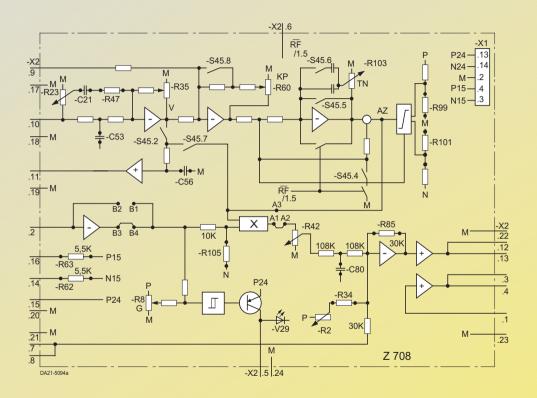


Fig. 1/19



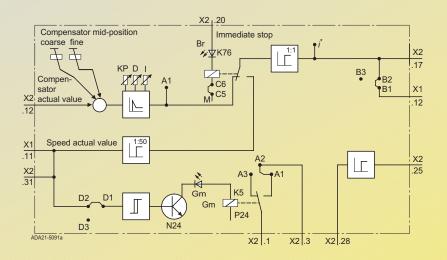


Fig. 1/21

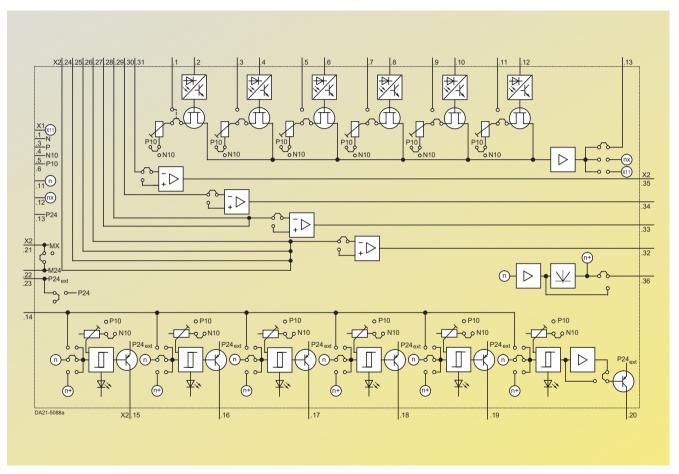


Fig. 1/22

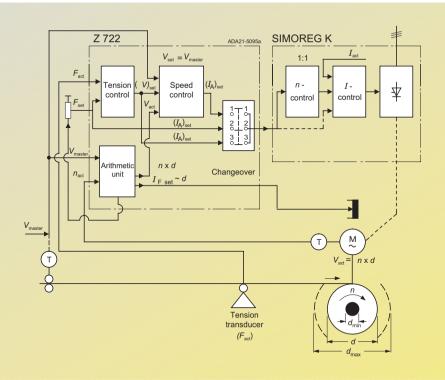


Fig. 1/23 Example: Simplified block diagram of a winder drive (direct tension control with tension transducer)